



BLACK BRANT II

Specifications:

Length: 51.25"
Diameter 2.6"
Weight: 33oz
Recovery: 30" Nylon Chute
Motor Mount: 38mm
Fins: 3 - 1/16" G10
Recommended CG: 38"

Suggested Motors:

<i>Aerotech</i>		<i>Cesaroni</i>
G67R-6	1070'	G115WT-8 1440'
H148R-10	2150'	H143SS-10 2430'

Parts List

1. (1) Fiberglass nose cone
2. (1) G10 nose cone bulk plate
3. (1) Pre-slotted body tube (33")
4. (2) G10 centering rings
5. (1) 38mm motor tube
6. (3) G10 fins
7. (2) Eyebolt, nut, washer set
8. (1) Nylon shock cord
9. (2) Rail Buttons and Screws
10. (1) Polycarbonite Tailcone
11. (1) Fiberglass Tape

Optional Recovery System

1. (1) 9"x9" flameproof chute protector
2. (1) 30" Nylon chute

Required to complete: 5 minute epoxy, 120/220 sandpaper, masking tape, finishing filler/paint, Rubbing Alcohol for cleaning.

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Please make sure you read all directions and understand how to assemble your model before you start construction. It is also a good idea to test fit each part before assembly. Fiberglass parts still contain small amounts of mold release and other materials on the surface that will inhibit adhesives and/or paint. It is important to clean each part prior to assembly with a solution of 1 part rubbing alcohol, 3 parts water and a drop of dish washing soap. **IMPORTANT:** do not sand any parts until after you have cleaned them - you will embed the materials you are trying to clean making it difficult to clean.

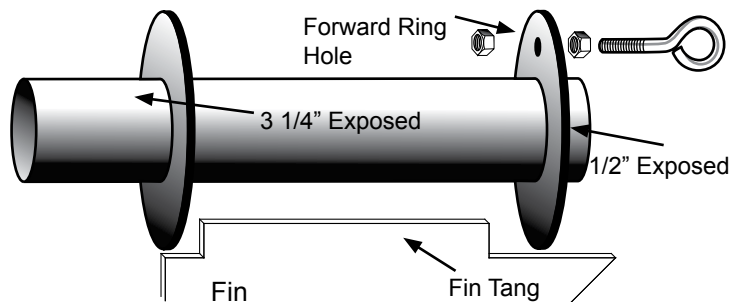
The G10 parts will have holding tabs left over from the CNC machine. These small tabs will need to be sanded off before assembly. Before assembling any part with epoxy, rough up the surface to be epoxied using course sandpaper. The scratches in the G10 surface will give the epoxy something to grab onto.

Step 1 – Motor Mount Assembly

Test fit the centering rings over the motor mount tube and sand if necessary. Also test fit the centering rings in the body tube and sand if necessary. The ring with the 1/4" hole for an eyebolt will be the forward ring. Spread some epoxy on the outside of one end of the motor tube and slide the ring (without the hole) until there is approximately 3 1/4" of motor tube exposed. Make sure you clean the motor tube of any epoxy so as not to interfere with the fin tangs later. After the aft ring is dry, make a mark 1/2" from the other end of the motor tube. Spread some epoxy on the motor tube and slide the forward ring until it aligns with the mark. **VERY IMPORTANT: make sure there is not any epoxy on the motor tube that would interfere with the fin tangs later on. Also test fit one of the fins to make sure there is enough room for the fin tang between the centering rings.**

Mount the eyebolt using the two nuts as shown in the forward ring hole. Apply some epoxy to the nuts to ensure they will not come loose later. Attach one end of the shock cord to the eyebolt using an overhand knot.

IMPORTANT: Make sure the eyebolt and nut are aligned properly so the motor assembly can slide into the body tube.



Step 2 – Insert Motor Tube Assembly into Body Tube

Wrap the shock chord into a small bundle and stuff it inside the motor tube for this next step. Test fit the motor tube assembly into the body tube to ensure a snug fit. Sand the centering rings if necessary. **Before you glue: test fit the tail cone and make sure the aft centering ring is far enough in the body tube so the shoulder of the tailcone can slide all the way into the body tube. ALSO, make sure the fin slots are clear by test fitting a fin in each slot. The aft centering ring should find a place in between the tail cone shoulder and the fin tang. Ideally, the aft end of the motor tube should be flush with the aft end of the tailcone to allow easy retainer attachment.** When you are satisfied with the fit, spread some epoxy on the inside of the body tube and slide the forward centering ring of the motor assembly into the body tube. **Make sure you have the motor assembly facing the right way!** Spread some more epoxy on the inside edge of the body tube before sliding the rear centering ring into the body tube. Continue sliding the assembly inside the body tube until the aft centering ring

fits between the tailcone and the fin tang as you tested before. It is a good idea to test the position again with a fin and the tailcone before the epoxy sets. When the motor tube epoxy has set, epoxy the tailcone in place.



Step 3 – Fin Assembly

Using a door jam or small section of angle stock, pencil a line halfway between two of the fins that extends from the front to the back of the body tube. This line will be used later to align the rail buttons.

Test fit each of the fins into the pre cut fin slots. The fin should seat firmly against the motor tube - sand each fin if necessary. **IMPORTANT:** there will be a small gap between the fin root and the tail cone - this gap allows for the manufacturing tolerance of the tail cone. This gap will be filled later using the fiberglass tape.

When you are satisfied with the fit, apply some epoxy to the end of the fin tang that will contact the motor tube as well as the fin root that will contact the body tube. Also, spread a thin layer of epoxy on each side of the fin tang. Slide the fin into place and check the alignment. Clean any excess epoxy from around the fin joint. Continue rechecking the fin alignment until you are sure the epoxy has set. Repeat for the remaining fins.

Cut the fiberglass tape into six 3" strips. Soak one of the strips in epoxy and apply over the gap between the fin and the tail cone. Carefully smooth the epoxy before it dries - this will help in the finishing later. Work one strip at a time and allow it to dry before moving on to the next strip. Repeat for both sides of each fin for all 6 strips.

Next, apply epoxy fillets to both sides of each fin in front of the glass tape applied above. Carefully smooth the epoxy fillets with your finger before the epoxy sets. Allow each fillet to set before rotating the airframe for the next fillet. Last, sand the fiberglass strip edges smooth after the epoxy has set.

Step 4 – Rail Button Attachment

Drill a 5/64" hole on the rail button line for the forward and aft rail buttons. The aft hole should be 1/2" from the aft end of the body tube and the forward hole should be 20" from the forward end of the body tube. Apply a small amount of epoxy in the holes and attach the rail buttons using the supplied #6 wood screws. Make sure the screw is loose enough for the rail button to spin freely - this ensures the button is not compressed to the point it will hang on the rail guide.

IMPORTANT: Make sure the forward rail button screw protruding through the body tube doesn't snag the chute. Epoxy over the screw to provide a smooth surface. The screw can also be cut shorter.

Step 5 – Balance and Nose Cone Assembly

Mount the remaining eyebolt using the nuts and washer in the nose cone bulkplate. Apply some epoxy to the nut so it will not come loose later. Test fit the bulkplate in the base of the nose cone and sand if necessary. At this point, pack the chute and assemble the rocket. Insert the largest motor that you intend to fly (or simulate the weight with an appropriate substitute) and ensure that the CG is forward of the recommended CG in the specifications on the first page. The CG should be measured from the tip of the nose cone. If the CG is aft of the recommended point, add weight inside the nose cone and secure with epoxy until the CG is at or in front of the recommended point. When you are satisfied with the CG, epoxy the bulkplate into the base of the nose cone leaving at least a 1/4" lip to apply a fillet. Next, apply a fillet of epoxy around the bulkplate and nose cone shoulder joint.

